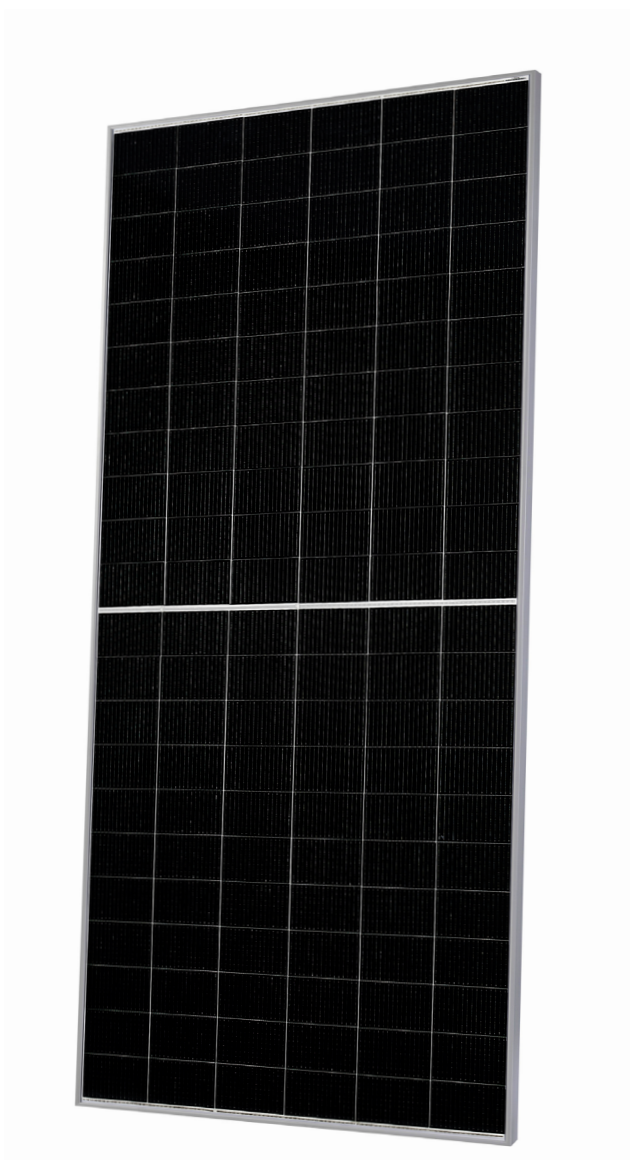


Q.PEAK DUO ML-G12S SERIES



660 - 680 Wp | 132 Cells
21.9 % Maximum Module Efficiency

MODEL Q.PEAK DUO ML-G12S.3/BFG Q.PEAK DUO ML-G12S.7/BFG
Q.PEAK DUO ML-G12S.d/BFG



Highest Power Class Module

With the new G12, Qcells heralds the next generation of solar modules' enabling more power generation than ever before.



Bifacial energy yield gain of up to 20%

Bifacial Q.ANTUM solar cells make efficient use of light shining on the module rear-side for radically improved LCOE.



Low electricity generation costs

Q.ANTUM DUO technology with optimized module layout to boost module power and improve LCOE.



A reliable investment

Double glass module design enables extended lifetime with 12-year product warranty and improved 30-year performance warranty¹.



Enduring high performance

Long-term yield security with Anti LID and Anti PID Technology², Hot-Spot Protect.



Frame for versatile mounting options

High-tech aluminum alloy frame protects from damage, enables use of a wide range of mounting structures and is certified regarding IEC for high snow (5400 Pa) and wind loads (2600 Pa)³.



Innovative all-weather technology

Optimal yields, whatever the weather with excellent low-light and temperature behavior.

¹ See data sheet on rear for further information.

² APT test conditions according to IEC/TS 62804-1:2015 method B (-1500V, 168h) including post treatment according to IEC 61215-1-1 Ed. 2.0 (CD)

³ See Installation Manual for instructions

The ideal solution for:



Ground-mounted solar power plants



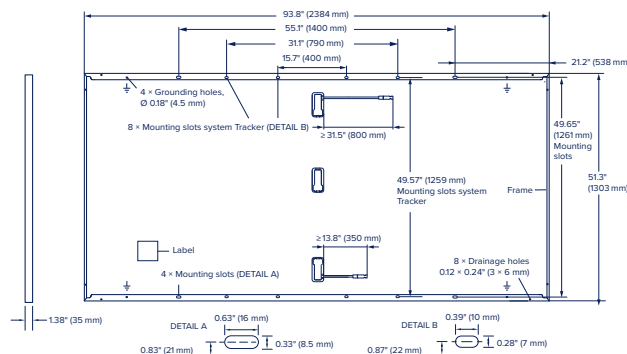
Solar power plants with tracker



Q.PEAK DUO ML-G12S SERIES

Mechanical Specification

Format	93.8 in × 51.3 in × 1.38 in (including frame) (2384 mm × 1303 mm × 35 mm)
Weight	84.2 lbs (38.2 kg)
Front Cover	0.08 in (2.0 mm) thermally pre-stressed glass with anti-reflection technology
Back Cover	0.08 in (2.0 mm) semi-tempered glass
Frame	Anodized aluminum
Cell	6 × 22 monocrystalline Q.ANTUM solar half cells
Junction box	2.09-3.98 × 1.26-2.36 × 0.59-0.71 in (53-101 mm × 32-60 mm × 15-18 mm), Protection class IP68, with bypass diodes
Cable	4 mm ² Solar cable; (+) ≥ 31.5 in (800 mm), (-) ≥ 13.8 in (350 mm)
Connector	Stäubli MC4; Stäubli MC4-Evo2; - IP68



Electrical Characteristics

POWER CLASS	660	665	670	675	680
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MINIMUM PERFORMANCE AT STANDARD TEST CONDITIONS, STC¹ (POWER TOLERANCE +5 W/-0 W)

Minimum			BSTC*		BSTC*		BSTC*		BSTC*	
	Power at MPP ¹	P _{MPP} [W]	660	721.9	665	727.4	670	732.9	675	738.4
	Short Circuit Current ¹	I _{SC} [A]	18.36	20.10	18.39	20.13	18.42	20.16	18.45	20.20
	Open Circuit Voltage ¹	V _{OC} [V]	45.68	45.84	45.70	45.86	45.72	45.88	45.74	45.90
	Current at MPP	I _{MPP} [A]	17.39	19.03	17.45	19.09	17.51	19.16	17.56	19.22
	Voltage at MPP	V _{MPP} [V]	37.94	37.94	38.11	38.10	38.27	38.26	38.43	38.42
	Efficiency ¹	η [%]	≥ 21.2		≥ 21.4		≥ 21.6		≥ 21.7	≥ 21.9

Bifaciality of P_{MPP} and I_{SC} 70% ± 5% • Bifaciality given for rear side irradiation on top of STC (front side) • According to IEC 60904-1-2

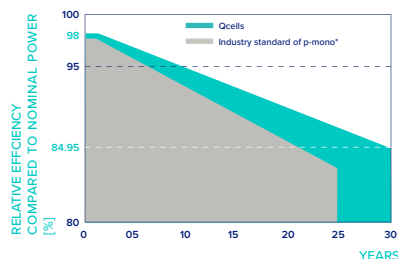
¹ Measurement tolerances P_{MPP} ± 3%; I_{SC}, V_{OC} ± 5% at STC: 1000 W/m²; *at BSTC: 1000 W/m² + φ × 135 W/m², φ = 72%, 25 ± 2 °C, AM 1.5 according to IEC 60904-3

MINIMUM PERFORMANCE AT NORMAL OPERATING CONDITIONS, NMOT²

Minimum	Power at MPP	P _{MPP} [W]	496.9	500.7	504.4	508.2	512.0
	Short Circuit Current	I _{SC} [A]	14.79	14.81	14.84	14.86	14.89
	Open Circuit Voltage	V _{OC} [V]	43.20	43.22	43.24	43.26	43.28
	Current at MPP	I _{MPP} [A]	13.67	13.73	13.78	13.83	13.88
	Voltage at MPP	V _{MPP} [V]	36.34	36.48	36.62	36.75	36.89

¹ Measurement tolerances P_{MPP} ± 3%; I_{SC}, V_{OC} ± 5% at STC: 1000 W/m², 25 ± 2 °C, AM 1.5 according to IEC 60904-3 • ² 800 W/m², NMOT, spectrum AM 1.5

Qcells PERFORMANCE WARRANTY

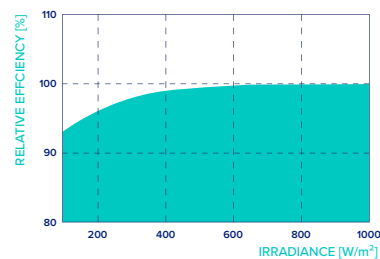


At least 98% of nominal power during first year. Thereafter max. 0.45% degradation per year. At least 93.95% of nominal power up to 10 years. At least 84.95% of nominal power up to 30 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Qcells sales organization of your respective country.

*Standard terms of guarantee for the 5 PV companies with the highest production capacity in 2021 (February 2021)

PERFORMANCE AT LOW IRRADIANCE



Typical module performance under low irradiance conditions in comparison to STC conditions (25 °C, 1000 W/m²).

TEMPERATURE COEFFICIENTS

Temperature Coefficient of I _{SC}	α	[%/K]	+0.04	Temperature Coefficient of V _{OC}	β	[%/K]	-0.27
Temperature Coefficient of P _{MPP}	γ	[%/K]	-0.34	Nominal Module Operating Temperature	NMOT	[°F]	108 ± 5.4 (42 ± 3 °C)

Properties for System Design

Maximum System Voltage	V _{sys}	[V]	1500	PV module classification	Class II
Maximum Series Fuse Rating		[A DC]	35	Fire Rating based on ANSI/UL 61730	TYPE 29 ⁴
Max. Push Load ³ , Test/Design		[lbs/ft ²]	113 (5400 Pa)/75 (3600 Pa)	Permitted Module Temperature on Continuous Duty	-40 °F up to +185 °F (-40 °C up to +85 °C)
Max. Pull Load ³ , Test/Design		[lbs/ft ²]	54 (2600 Pa)/36 (1730 Pa)		

³ See Installation Manual for instructions

⁴ New Type is similar to Type 3 but with metallic frame

Qualifications and Certificates

UL 61730, CE-compliant,
IEC 61215:2016,
IEC 61730:2016,
U.S. Patent No. 9,893,215
(solar cells)



Qcells pursues minimizing paper output in consideration of the global environment.

Note: Installation instructions must be followed. Contact our technical service for further information on approved installation of this product.
*Contact your Qcells Sales Representative for details regarding the module's eligibility to be Buy American Act (BAA) compliant.

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