Q.TRON BLK M-G2+ SERIES



410-450 Wp | 108 Cells 22.5 % Maximum Module Efficiency

Domestic Content Option Available



MODEL

Q.TRON BLK M-G2+ Q.TRON BLK M-G2.C+, Q.TRON BLK M-G2.F+, Q.TRON BLK M-G2.H+





Includes Domestic Content

Q.TRON BLK M-G2.X+ solar modules ("X" can be "C, F, H") contain U.S. manufactured components which can contribute to qualifying for the 10% domestic content bonus to applicable tax credits under the Inflation Reduction Act of 2022.¹



High performance Qcells N-type solar cells

Q.ANTUM NEO Technology with optimized module layout boosts module efficiency up to 22.5 %.



A reliable investment

Inclusive 25-year product warranty and 25-year linear performance warranty.²



Enduring high performance

Long-term yield security with Anti LeTID Technology, Anti PID Technology³, Hot-Spot Protect.



Extreme weather rating

High-tech aluminum alloy frame, certified for high snow (8100 Pa) and wind loads (3600 Pa).



Innovative all-weather technology

Optimal yields, whatever the weather with excellent low-light and temperature behaviour.



Far beyond the standard

Qcells' comprehensive quality program ensures high long-term yields and the reliability of your solar system.









¹ This statement should not be relied on as tax advice and is subject to change based on changes made to the Inflation Reduction Act and its implementing rules and regulations. Please consult a qualified tax professional for specific guidance.

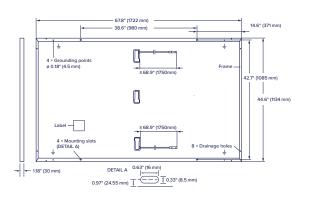
² See data sheet on rear for further information.

 $^{^{\}rm 3}$ APT test conditions according to IEC/TS 62804-1:2015, method A (–1500 V, 96 h)

Q.TRON BLK M-G2+ SERIES

■ Mechanical Specification

Format	67.8 in × 44.6 in × 1.18 in (including frame) (1722 mm × 1134 mm × 30 mm)
Weight	46.7 lbs (21.2 kg)
Front Cover	0.13 in (3.2 mm) thermally pre-stressed glass with anti-reflection technology
Back Cover	Composite film
Frame	Black anodized aluminum
Cell	6 × 18 monocrystalline Q.ANTUM NEO solar half cells
Junction box	2.09-3.98 in × 1.26-2.36 in × 0.59-0.71 in (53-101 mm × 32-60 mm × 15-18 mm), Protection class IP67, with bypass diodes
Cable	$4 \text{ mm}^2 \text{ Solar cable; (+)} \ge 68.9 \text{ in (1750mm), (-)} \ge 68.9 \text{ in (1750mm)}$
Connector	Stäubli MC4; IP68



■ Electrical Characteristics

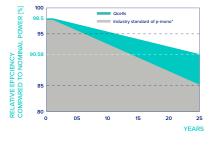
Po	wer Class			410	415	420	425	430	435	440	445	450
MI	NIMUM PERFORMANCE AT STANDARD TEST COND	ITIONS, ST	C1 (POWE	R TOLERAN	ICE +5 W/	-0 W)						
	Power at MPP ¹	P_{MPP}	[W]	410	415	420	425	430	435	440	445	450
mum .	Short Circuit Current ¹	I _{sc}	[A]	13.41	13.49	13.58	13.66	13.74	13.82	13.90	13.98	14.07
	Open Circuit Voltage ¹	V _{oc}	[V]	38.19	38.47	38.75	39.03	39.32	39.60	39.88	40.16	40.44
Ē	Current at MPP	I _{MPP}	[A]	12.76	12.83	12.91	12.98	13.05	13.13	13.20	13.27	13.35
2	Voltage at MPP	V_{MPP}	[V]	32.13	32.34	32.54	32.74	32.94	33.14	33.33	33.52	33.71
	Efficiency ¹	η	[%]	≥21.0	≥21.3	≥21.5	≥21.8	≥22.0	≥22.3	≥22.5	≥22.8	≥23.0

MINIMUM PERFORMANCE AT NORMAL OPERATING CONDITIONS, NMOT²

	Power at MPP	P_{MPP}	[W]	309.9	313.7	317.5	321.2	325.0	328.8	332.6	336.4	340.1
Ę	Short Circuit Current	I _{sc}	[A]	10.81	10.87	10.94	11.00	11.07	11.14	11.20	11.27	11.33
Minim	Open Circuit Voltage	V_{oc}	[V]	36.23	36.50	36.77	37.04	37.31	37.58	37.84	38.11	38.38
	Current at MPP	I _{MPP}	[A]	10.04	10.10	10.15	10.21	10.27	10.33	10.38	10.44	10.50
	Voltage at MPP	V _{MPP}	[V]	30.87	31.07	31.26	31.46	31.65	31.84	32.03	32.22	32.41

'Measurement tolerances P_{MPP} ±3%; I_{SC}; V_{OC} ±5% at STC: 1000 W/m², 25±2°C, AM 1.5 according to IEC 60904-3 • ²800 W/m², NMOT, spectrum AM 1.5

Qcells Performance Warranty

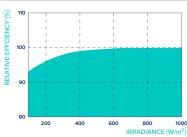


At least 98.5% of nominal power during first year. Thereafter max. 0.33% degradation per year. At least 95.53% of nominal power up to 10 years. At least 90.58% of nominal power up to 25 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Ocells sales organization of your respective country.

*Standard terms of guarantee for the 5 PV companies with the highest production capacity in 2021 (February 2021)

Performance at low Irradiance



Typical module performance under low irradiance conditions in comparison to STC conditions ($25\,^{\circ}\text{C}$, $1000\,\text{W/m}^2$).

Temperature Coefficients							
Temperature Coefficient of I _{sc}	α	[%/K]	+0.04	Temperature Coefficient of Voc	β	[%/K]	-0.24
Temperature Coefficient of P _{MPP}	γ	[%/K]	-0.30	Nominal Module Operating Temperature	NMOT	[°F]	109±5.4

■ Properties for System Design

Maximum System Voltage	$V_{\rm sys}$	[V]	1000 (IEC)/1000 (UL)	PV module classification	Class II
Maximum Series Fuse Rating		[A DC]	25	Fire Rating based on ANSI/UL 61730	C / TYPE 2
Max. Design Load, Push/Pull ³		[lbs/ft²]	113 (5400 Pa)/50 (2400 Pa)	Permitted Module Temperature	-40°F up to +158°F
Max. Test Load, Push/Pull ³		[lbs/ft²]	169 (8100 Pa)/75 (3600 Pa)	on Continuous Duty	(-40°C up to +70°C)

³ See Installation Manual

■ Qualifications and Certificates

UL61730-1 & UL61730-2, CE-compliant, IEC 61215:2021, IEC 61730:2023,







subject to technical changes © Qcells Q.TRON_BLK_M-G2+_series_DCA_410-450_2025-10_Rev09_NA

